

**Product Description**

EL-Lene H5840B is a high density polyethylene resin suitable for producing chemical bottles by using extrusion blow molding machine

**Typical Application**

- Chemical bottles, Chemical drums (Containing volume up to 30 liter)
- Personal and homecare bottles
- Lube oil bottles
- Brake fluid bottles

**Product Characteristics**

- Excellent Environmental Stress Cracking Resistance (ESCR)
- Good surface appearance
- Good processibility
- Good printability
- Food contact applicable (Complies with U.S FDA 21 CFR 177.1520)

**Physical Properties**

Property	Test Method	Value	Unit
Melt Flow Rate	ASTM D 1238 @ 190°C, 2.16 kg	0.40	g/10 min
HLMI	ASTM D 1238 @ 190°C, 21.6 kg	40	g/10 min
Density	ASTM D 1505	0.958	g/cm <sup>3</sup>
Tensile Strength at Yield	ASTM D 638 @ Crosshead speed 50 mm/min	280	kg/cm <sup>2</sup>
Tensile Strength at Break	ASTM D 638 @ Crosshead speed 50 mm/min	350	kg/cm <sup>2</sup>
Elongation at Break	ASTM D 638 @ Crosshead speed 50 mm/min	1000	%
Flexural Modulus	ASTM D 790	12000	kg/cm <sup>2</sup>
Notched Izod Impact	ASTM D 256 @ 23°C	10	kg.cm/cm
Hardness	ASTM D 2240	66	Shore D
ESCR	ASTM D 1693 @ 50°C (Condition B, Compression Molded, 25% Igepal)	300	hrs, F <sub>50</sub>
Melting Point	ASTM D 2117	132	°C
Vicat Softening Point	ASTM D 1525	128	°C
Brittleness Temperature	ASTM D 746	< - 60	°C

Note : Conversion factor for changing unit from kg/cm<sup>2</sup> to MPa is divided by 10.20

**Processing Techniques**

The actual extrusion condition depends on type of using machine, size and wall thickness of product required. Generally, melt temperature should be 160-180°C. 5-8 bar of blowing pressure is recommended. In some cases, enlargement of die and pin diameter (15-30%) may be suggested for increasing parison diameter.

**Product Available Form**

- Pellet

**Product Handling**

- 25 kg loose bag
- Big bag with specified weight

**Product Technical Assistance**

For technical assistance or further information on this product or any other EL-Lene products, please contact EL-Lene representatives.

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